

**STATE OF INDIANA**  
**DEPARTMENT OF ENVIRONMENTAL MANAGEMENT**  
**PUBLIC NOTICE NO. 20210928 INP000655 – D**  
**DATE OF NOTICE: SEPTEMBER 28, 2021**  
**DATE RESPONSE DUE: OCTOBER 28, 2021**

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The Office of Water Quality proposes the following NPDES DRAFT PERMIT:

**PRETREATMENT – MODIFICATION**

**KIMBALL OFFICE - SALEM**, Permit No. INP000655, WASHINGTON COUNTY, 200 Kimball Blvd., Salem, IN. This industrial pretreatment modification is for the addition of new washer lines. Permit Manager: Robert Stoddard, 317/233-0766, [rstoddar@idem.in.gov](mailto:rstoddar@idem.in.gov). Posted online at <https://www.in.gov/idem/public-notices/>.

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**PROCEDURES TO FILE A RESPONSE**

Draft can be viewed or copied (10¢ per page) at IDEM/OWQ NPDES PS, 100 North Senate Avenue, (Rm 1203) Indianapolis, IN, 46204 (east end elevators) from 9 – 4, Mon - Fri, (except state holidays). A copy of the Draft Permit is on file at the local County Health Department. Please tell others you think would be interested in this matter. For your rights & responsibilities see: Public Notices: <https://www.in.gov/idem/public-notices/>; Citizen Guide: <https://www.in.gov/idem/resources/citizens-guide-to-idem/>. Please tell others whom you think would be interested in this matter.

**Response Comments:** The proposed decision to issue a permit is tentative. Interested persons are invited to submit written comments on the Draft permit. All comments must be postmarked no later than the Response Date noted to be considered in the decision to issue a Final permit. Deliver or mail all requests or comments to the attention of the Permit Writer at the above address, (mail code 65-42 PS).

**To Request a Public Hearing:**

Any person may request a Public Hearing. A written request must be submitted to the above address on or before the Response Date noted. The written request shall include: the name and address of the person making the request, the interest of the person making the request, persons represented by the person making the request, the reason for the request and the issues proposed for consideration at the Hearing. IDEM will determine whether to hold a Public Hearing based on the comments and the rationale for the request. Public Notice of such a Hearing will be published in at least one newspaper in the geographical area of the discharge and sent to anyone submitting written comments and/or making such request and whose name is on the mailing list at least 30 days prior to the Hearing.



## INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

100 N. Senate Avenue • Indianapolis, IN 46204  
(800) 451-6027 • (317) 232-8603 • [www.idem.IN.gov](http://www.idem.IN.gov)

**Eric J. Holcomb**  
*Governor*

**Bruno Pigott**  
*Commissioner*

September 28, 2021

VIA ELECTRONIC MAIL

Mr. Dave Campbell, Director of Manufacturing Operations  
Kimball Office - Salem  
200 Kimball Boulevard  
Salem, IN 47167

Dear Mr. Campbell:

Re: IWP Permit No. INP000655  
Draft Permit Modification  
Kimball Office - Salem  
Salem, IN – Washington County

Your request for a permit modification has been reviewed and processed in accordance with rules adopted under 327 IAC 5. The enclosed Page 1 of 26 is intended to replace the corresponding page of your existing IWP Permit No. INP000655. An accompanying Briefing Memo itemizes and explains the rationale for the revisions.

Pursuant to IC 13-15-5-1, IDEM will publish the draft permit document online at <https://www.in.gov/ide/public-notices/>. Additional information on public participation can be found in the "Citizens' Guide to IDEM", available at <https://www.in.gov/ide/resources/citizens-guide-to-idem/>. A 30-day comment period is available to solicit input from interested parties, including the public.

Please review this draft permit modification and associated documents carefully to become familiar with the proposed terms and conditions. Comments concerning the draft permit modification should be submitted in accordance with the procedure outlined in the enclosed public notice form. We suggest that you meet with us to discuss major concerns or objections you may have with the draft permit modification.

Questions concerning this draft permit modification may be addressed to Robert Stoddard of my staff, at 317/233-0766 or by email at [rstoddar@idem.in.gov](mailto:rstoddar@idem.in.gov).



Mr. Dave Campbell, Director of Manufacturing Operations  
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Sincerely,

*Nikki Gardner*

Nikki Gardner, Chief  
Industrial NPDES Permits Section  
Office of Water Quality

Enclosures

cc: Washington County Health Department  
Jennifer Mills, Salem WWTP Plant Superintendent  
Ron Rothgerber, Kimball  
Rhonda Scherer, Kimball  
Gabrielle Ghreichi, IDEM  
IDEM Southeast Regional Office  
Kevin Stark, IDEM Inspector

STATE OF INDIANA

DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
AMENDED AUTHORIZATION TO DISCHARGE UNDER THE  
INDUSTRIAL WASTEWATER PRETREATMENT PROGRAM

**INDUSTRIAL WASTEWATER PRETREATMENT (IWP) PERMIT**

In accordance with 327 IAC 5-21 and IDEM's permitting authority under IC 13-15, **Kimball Office, Inc.** (hereinafter referred to as the permittee) is authorized to discharge from the facility located at 200 Kimball Boulevard, Salem, Indiana into the City of Salem Publicly Owned Treatment Works (POTW), in accordance with the effluent limitations, monitoring requirements, and other conditions set forth in Parts I and II hereof.

The permit, as issued on **June 4, 2020**, is hereby amended, as contained herein. The amended provisions shall become effective \_\_\_\_\_. All terms and conditions of the permit not modified at this time remain in effect. Further, any existing condition or term affected by the amendments will remain in effect until the amended provisions become effective. This permit and the authorization to discharge, as amended, shall expire at midnight **September 30, 2025**.

**NOTE:** In order to receive authorization to discharge beyond the date of expiration, the permittee must submit a renewal IWP permit application to the Industrial NPDES Permit Section in the Office of Water Quality, no later than one hundred and eighty (180) days prior to the date this permit expires. Failure to do so will result in expiration of the authorization to discharge.

Signed on \_\_\_\_\_ for the Indiana Department of  
Environmental Management.

Jerry Dittmer, Chief  
Permits Branch  
Office of Water Quality



## Industrial Wastewater Pretreatment (IWP)

Briefing Memo for  
Kimball Office, Inc.

Draft modification: September 2021

Final modification:

### Indiana Department of Environmental Management

100 North Senate Avenue  
Indianapolis, Indiana 46204

(317) 232-8603

Toll Free (800) 451-6027

[www.idem.IN.gov](http://www.idem.IN.gov)

<b>Permittee:</b>	Kimball Office, Inc. 200 Kimball Boulevard Salem, IN 47167
<b>Existing Permit Information:</b>	Permit Number: INP000655 Expiration Date: September 30, 2025
<b>Facility Contact:</b>	Rhonda Scherer, Environmental Manager - Operations (812)634-3520; <a href="mailto:Rhonda.scherer@kimball.com">Rhonda.scherer@kimball.com</a>
<b>Facility Location:</b>	200 Kimball Boulevard Salem, IN 47167 Washington County
<b>Receiving POTW:</b>	City of Salem WWTP 209 Joseph Street Salem, IN 47167 NPDES Permit #IN0021644
<b>Proposed Permit Action:</b>	Modify
<b>Source Category</b>	Industrial Pretreatment
<b>Permit Writer:</b>	Robert Stoddard, Environmental Manager (317)233-0766; <a href="mailto:rstoddar@idem.in.gov">rstoddar@idem.in.gov</a>

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## **1.0 INTRODUCTION**

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The Indiana Department of Environmental Management (IDEM) received a request from Kimball Office, Inc. on September 3, 2021, to modify Industrial Wastewater Pretreatment (IWP) Permit INP000655. The current five year permit was issued with an effective date of October 1, 2020 in accordance with 327 IAC 5-2-6(a).

In accordance with Title 40 of the Code of Federal Regulations (CFR) Sections 124.7 and 124.56, as well as Indiana Administrative Code (IAC) 327 Article 5, development of a Statement of Basis, or Briefing Memo, is required for NPDES permits. This document fulfills the requirements established in those regulations.

This Briefing Memo identifies the basis for this modification to the permit and the modified pages of the permit issued on June 4, 2020.

## **2.0 PERMIT MODIFICATION**

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### **2.1 Modification Request**

Kimball Office – Salem is applying to add an additional three-stage washer system and two manual hand wash lines to the facility. In the first stage, residual oils and dirt are removed from the steel surface using CalClean 947NP. In the second stage, the steel parts are rinsed with clean water and the pH Down additive. This stage has an estimated 3-5 gpm overflow, which is not treated prior to discharge to the POTW. In the third stage, Advantech P605R and Cal Prep 977 are used on the steel so that the powder coating will adhere and have a smooth quality. The tanks will be emptied and recharged periodically (approx. 3-month intervals). The contents will be neutralized to a pH between 6 and 9, and then discharged to the POTW. The manual washers will utilize Cal Clean 944Z and pH Down. The addition of the new wash system and hand wash lines will result in an increased discharge of 10,000 GPD.

### **2.2 IDEM's Proposed Modification**

IDEM approves all of the proposed changes. Page 1 of the permit will be updated.

## **3.0 Permit Processing/Public Comment**

Pursuant to IC 13-15-5-1, IDEM will publish the draft permit document online at <https://www.in.gov/idem/public-notices/>. Additional information on public participation can be found in the "Citizens' Guide to IDEM", available at <https://www.in.gov/idem/resources/citizens-guide-to-idem/>. A 30-day comment period is available to solicit input from interested parties, including the public.